

# 2018 DESTINATION SHOWCASE

February 13, 2018 | Washington DC

Walter E. Washington Convention Center

PRESENTED BY



## OPPORTUNITIES FOR SUPPLIERS

### SOLUTION STATIONS

**\$20,000 each**

Located near the exhibit hall, our Supplier Solution Stations provide a dedicated space for you to engage with more than 600 meeting planners from across the globe. Each fully customizable station comes with signage promoting your space and a furniture package.

#### **Sponsorship Inclusions:**

- Customizable networking space
- Campfire Presentation: 15-minute presentation session in the center of the Solutions Zone
- Two exhibitor registrations (valued at \$600 each)
- Pre- and post-convention opt-in registration list
- Promotional signage around the convention center
- Turnkey furniture package
- Recognition as a sponsor through Destination Showcase marketing and communication channels
- Logo on all signage promoting the area
- Logo in one dedicated eblast featuring participating companies
- Listing on Showcase website and mobile app

#### **Qualifications:**

- Provide a solution to a meeting planner challenge/problem
- Opportunity is open to non-exhibiting companies (non-destination companies)

## RESERVE YOUR SPONSORSHIP TODAY!

Contact the Destinations International Sales Team:

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